

CLASSIC + UNIVERSAL

FOR WHITE & LIGHT COLORED COTTON

1-PAPER-SYSTEM



PRINT SETTINGS

- **Image Mode:** mirrored
- **Media Setting:** Multi-Purpose Tray, Heavy Paper or similar



TRANSFER PROCESS

- Place the textile on the lower plate.
- Place the transfer paper onto the T-Shirt.
- Press for 10-15 seconds.
- Remove the transfer paper immediately.
(Never take the T-Shirt off the press before the transfer paper has been peeled off.)
- For a better washability put a sheet of silicone paper onto your design and press again.



SETTINGS HEAT PRESS

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar / 70 PSI	maximum
TEMPERATURE	200°C / 392°F	200°C / 392°F
TIME	10-15 seconds	10-15 seconds
FIXING	10 seconds	10 seconds



WASHING

- Up to 60°C (warm wash cycle). Inside out. Do not use fabric softener or liquid detergent.



DRYING

- Do not tumble dry! Hang dry or line dry recommended



IRONING

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.